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Compression Springs	Comments	Materials and Finishes
Bantam™ Mini Series	Ends Not Ground	• Elgiloy®§
Free Length: 1.00mm-15.88mm		
Instrument Series Free Length: 1.00mm-53.00mm	Ends Square, Not Ground	 Pre-coated Music Wire Passivated Type 302/304 Stainless Passivated & Ultrasonically Cleaned Typ 316 Stainless**
Lite Pressure™ Series Free Length: 7.95mm–152.40mm	Ends Square, Not Ground	 Passivated & Ultrasonically Cleaned Typ 316 Stainless**
Standard Series Free Length: 4.40mm-290.0mm	Squared and Ground Ends	Plated Music Wire Passivated Type 302/304 Stainless Passivated & Ultrasonically Cleaned Typ 316 Stainless **
Heavy Duty Series Free Length: 22.23mm-152.4mm	Squared and Ground Ends Shot-Peened and Pre-Set	Plated Music Wire/Oil-Tempered Wire Passivated Type 302/304 Stainless
High Pressure Series Free Length: 6.35mm-50.80mm	Squared and Ground Ends Shot-Peened and Pre-Set	Passivated Type 17-7 PH Stainless Stee
Heavy Duty Die Springs Free Length: 25.40mm-304.8mm	Squared and Ground Ends Shot-Peened and Pre-Set Powder Coated Five color coded versions in various strengths	Music Wire/Oil-Tempered Chrome Silicon
LeeP™ Plastic Composite Series Free Length: 9.53mm—31.75mm	Available in 6 Color-Coded Strengths	Ultem* Resin
REDUX™ Wave Springs	Comments	Materials and Finishes
REDUX™ Wave Compression Spring Outside Diameter: 5.33mm–43.36mm Free Height: 1.52mm–50.80mm	ıs	Passivated Type 17-7 PH Stainless Stee
Belleville Washers	Comments	Materials and Finishes
Belleville Washers Outside Diameter: 4.78mm-95.25mm Free Height: 0.36mm-7.14mm		Passivated 300 Series Stainless Steel
Extension Springs	Comments	Materials and Finishes
Instrument Series Outside Diameter: 1.60mm-4.00mm Free Length: 6.35mm-30.00mm	Loops in random position, full diameter machine or cross over center except those made to DIN 2097. Loop openings approximately one wire diameter	Pre-coated Music Wire Passivated Type 302/304 Stainless Steel
Standard Series Outside Diameter: 2.50mm–50.80mm Free Length: 7.90mm–290.0mm	Loops in random position, full diameter machine or cross over center except those made to DIN 2097. Loop openings approximately one wire diameter	
Torsion Springs	Comments	Materials and Finishes
Torsion Springs Outside Diameter: 2.62mm-54.37mm Work Over Rod: 1.50mm-42.07mm Leg Length: 9.53mm-108.0mm	Available in 7 Free Positions: 90°, 120°, 180°, 210°, 270°, 300°, 360°	Plated Music Wire Passivated Stainless Steel Type 302/304
Constant Force	Comments	Materials and Finishes
Constant Force Springs Load Range: .10kg-7.48kg Material Widths: 6.35mm-31.75mm		Type 301 Stainless Steel
Specialty Springs	Comments	Materials and Finishes
Battery Springs	AAA, AA, C and D Battery Sizes Various Mount Types	Nickel Coated Music Wire Silver Coated Beryllium Copper
Continuous Length Extension	305mm, 610mm, and 914mm Lengths	Music Wire Type 302 Stainless Steel
Spring Kits	Comments	Materials and Finishes
Compression Spring Kit Free Length Ranges: 6.35mm–50.80m Outside Diameter Ranges: 3.05mm–18.29mm	252 Springs - 126 Different Sizes m	Music Wire - Zinc Plated (or pre-coated Tin/Zinc) Passivated Type 302/304 Stainless Stee
Extension Spring Kit Free Length Ranges: 6.35mm-127.0m Outside Diameter Ranges: 1.60mm-19.05mm	186 Springs - 93 Different Sizes m	Music Wire - Zinc Plated (or pre-coated Tin/Zinc) Passivated Type 302/304 Stainless Stee





74 Springs - 37 Different Sizes

Torsion Spring Kit

2203-LCEUENG

Body Length Ranges: 2.40mm - 22.60mm Outside Diameter Ranges: 4.75mm -21.40mm

Music Wire - Zinc Plated

(or pre-coated Tin/Zinc)

Passivated Type 302/304 Stainless Steel

Custom Springs, Wire Forms, Stampings and Fourslide Parts

Lee Spring Offers Support for Every Stage of Custom Design, Manufacturing and Distribution

- · Application/concurrent engineering staff
- · Regulatory expertise including RoHS and REACH
- · CAD assisted product design, drawing and modeling
- · In-house prototype production services for rapid turnaround
- · Global supply chain network for both production and distribution
- · Blanket agreement and consignment inventory management capabilities
- · Short and long production run capabilities
- In-house tooling production including EDM
- · Proprietary integrated quality control system
- Extensive experience working with Aerospace/Military specifications (AS9100) and automotive specifications (TS16949)
- ISO 9001 registered quality management system



From Start to Finish, Lee Spring has the Custom Capabilities You Need!

Spring Types and Dimension	ons	
Compression Springs	Outside Diameter: 0.010" – 5.75"/0.25 mm – 146.1 mm	Wire Diameter: 0.002" - 0.625"/0.05 mm - 15.88 mm
Extension Springs	Outside Diameter: 0.010" - 5.75"/0.25 mm - 146.1 mm	Wire Diameter: 0.002" - 0.625"/0.05 mm - 15.88 mm
Torsion Springs	Outside Diameter: 0.010" – 5.75"/0.25 mm – 146.1 mm	Wire Diameter: 0.002" - 0.625"/0.05 mm - 15.88 mm
Wave Springs	Outside Diameter: 0.210" – 5.000"/5.33 mm – 127.0 mm	Inside Diameter: 0.150" – 4.54"/3.81 mm – 115.32 mm
Constant Force	Min. Outside Diameter: 0.340"/8.636 mm Min Length: 11.80"/299.72 mm	Inside Diameter: 0.280" – 1.97"/7.11 mm – 50.04 mm
Wire Forms	Wire Diameters: 0.010" – 0.24" /0.25 mm – 6 mm	Maximum Finished Length: 60"/ 1524 mm
Stampings	Strip Width: up to 3" / 76.20 mm	Strip Thickness: 0.005 to 0.062" /0.13mm – 1.57 mm
Fourslide Parts	Strip Width: 0.010" – 0.500"/0.25 mm – 12.70 mm Strip Thickness: 0.003" – 0.125"/ 0.08 mm – 3.18 mm	Wire Diameter: 0.005" – 0.187"/ 0.13 mm – 4.75 mm

Distinct Production Capabilities including: Plastic Compression, Drawbar, Cone, Double Torsion, Specialty Extension and more

Materials

- · Beryllium Copper
- Brass
- · Carbon Steel, Hard Drawn
- · Carbon Steel, Oil Tempered
- Chrome Silicon, Oil Tempered
- Chrome Vanadium, Oil Tempered
- Elgiloy®*Hastelloy®**
- Inquire regarding additional materials
- Inconel®§
- Monel®§
- Music Wire
- · Phosphor Bronze
- Plastic Composites
- Stainless Steel, 300 Series
- · Stainless Steel, 17-7
- * Elgiloy is a trademark of Elgiloy ltd. Partnership
- ** Hastelloy is a registered trademark of Haynes International Inc.
- § Inconel & Monel are registered trademarks of Special Metals Corporation.

Secondary Operations, Finishing and Services

- Assembly
- Color Coding
- Electropolishing
- Grinding
- · Heat Treating
- Looping

- Passivation
- Powder Coating
- · Shot Peening
- Spring Setting
- · Plating: Nickel, Zinc, Cadmium
- · Special Finishes (e.g., Black Oxide)

ISO 9001:2015





